

decoration & add on pricing

E EMBROIDERY	12-99	100 - 224	225-374	375-499	500+
Additional location up to 10,000 stitches (First location Included in "All In" price)	\$5.80	\$5.66	\$5.01	\$4.47	\$4.35
10,001 stitches and up: add per 5,000 stitches:	\$2.00				
3D (Puff) Embroidery	add \$2.80 per piece all quantities				
Digitizing	\$20 per 1,000 stitches (minimum \$80, maximum \$240)				
Personalizations and Type Charge	\$10 per piece all quantities				
Metallic Thread	add \$2 per piece all quantities				
Edit DST Files / Typeset (Standard Fonts)	add \$30 per file				
Production time after proof approval (if required) for orders up to 10,000 stitches	1 day**	3 days	4 days	5 days	Inquire
Production time after proof approval (if required) for orders over 10,000 stitches	5 Business days through fourth column (Call Trimark for orders over fourth column).				
** 1 day service excludes 3 in 1 and insulated jackets, full back/front logos, personalizations, 3D and applique.					
T TRUE EDGE™ & PHOTOGRAFFIX TRANSFER	12-99	100 - 224	225-374	375-499	500+
Additional location (First location included in "All In" price)	\$5.80	\$5.66	\$5.01	\$4.47	\$4.35
Non-Branded Reflective charge (Add to "All In" price)	\$2.40 Size limitation. 4"x5". \$0.60 cents per sq inch over 20 sq inches.				
3M branded first location additional charge (Add to "All In" price)	\$3.60 Size limitation. 4"x5". \$0.80 cents per sq inch over 20 sq inches.				
Photograffix	Size Limitation. 4"x5". \$0.30 cents per sq inch over 20 sq inches.				
Personalization (For all Transfers)	\$10 per piece all quantities, plus applicable set up charges.				
Set up charge (For all Transfers)	\$100 per logo / \$50 for exact reorder.				
Production time after approval (For all Transfers)	7 Business days through fourth column (call Trimark for orders over fourth column).				
D DEBOSS/EMBOSS (ANY SIZE, SAME PRICE)	12-99	100 - 224	225-374	375-499	500+
Additional location (First location included in "All In" price)	\$5.80	\$5.66	\$5.01	\$4.47	\$4.35
Set up charge	\$100 per logo / \$50 for exact reorder.				
Die Charge	\$100 per logo / No Charge for exact reorder.				
Production time after approval	5 Business days through fourth column (Call Trimark for orders over fourth column).				
I INFUSION (ANY SIZE, SAME PRICE)	12-99	100 - 224	225-374	375-499	500+
Additional location (First location included in "All In" price)	\$5.80	\$5.66	\$5.01	\$4.47	\$4.35
Set up charge per location	\$100 per logo / No Charge for exact reorder.				
Personalization	\$10 per piece all quantities, plus applicable set up charges.				
Production time after approval	5 Business days through fourth column (Call Trimark for orders over fourth column).				
L LASER ETCHING (ANY SIZE, SAME PRICE)	12-99	100 - 224	225-374	375-499	500+
Additional location (First location included in "All In" price)	\$5.80	\$5.66	\$5.01	\$4.47	\$4.35
Set up charge	\$100 per logo / \$50 for exact reorder.				
Personalization	\$10 per piece all quantities, plus applicable set up charges.				
Production time after approval	5 Business days through fourth column (call Trimark for orders over fourth column)				
H HXD (MAX SIZE OF 12 SQ INCHES)	12-99	100 - 224	225-374	375-499	500+
Additional location (First location included in "All In" price)	\$5.80	\$5.66	\$5.01	\$4.47	\$4.35
Surcharges (Metallic or Specialty Colours)	Add \$2.00 (A) per piece on all quantities.				
Setup Charges	Dimensioning Setup Charge: \$80 (A) Tool Setup Charge: \$280 (A)				
Lead Times	Dimensioning: 48 hours Production: 7 business days from proof approval for quantities up to the fourth column. (Call Trimark for orders over fourth column).				
P PATCHES: WOVEN (MINIMUM ORDER 200 PIECES)					
Woven Labels (Added to "blank" price)	\$5.80 per piece (minimum order 200 pieces).				
Set up charge (Woven)	\$100 per logo / no charge for exact logo reorder.				
Production time after approval (Including sewing onto garments)	4 -5 weeks				

INFUSION PATCHES (ON TWILL)

Full Front (Added to "Blank" price)	\$24
Left Chest (Added to "Blank" price)	\$16
Set Up Charge	\$250
Production time after proof approval	10 Business days through fourth column (Call Trimark for orders over fourth column)

APPLIQUE: FELT, TACKLE TWILL, REVERSE & WOOL

Full Front 1 Colour Tackle Twill, Reverse & Felt (Added to "Blank" price)	\$20 per piece
Full Front 2 Colour Tackle Twill (Added to "Blank" price)	\$24 per piece
Left Chest/Caps 1 Colour Tackle Twill, Reverse & Felt (Added to "Blank" price)	\$12 per piece
Left Chest/Caps 2 Colour Tackle Twill (Added to "Blank" price)	\$16 per piece
Set up charge (tackle twill, reverse, and felt)	\$250 per logo / no charge for exact logo reorder
Wool Thread (Call Trimark for availability)	\$20 per piece (includes set up of DST file)
Production time after approval	10 Business days through fourth column (Call Trimark for orders over fourth column)

DECORATED PRE-PRODUCTION OR SPEC SAMPLE CHARGES

Decorated Spec Samples (no existing order) / Self Promotion	50% off first column "All in" pricing, 50% off decorating run charge for methods not included in "All in" pricing and 50% off applicable set up fees. No less than minimum charge will apply. Full digitizing and deboss die costs will be applied.
Pre production sample (advance decorated sample on existing order)	50% off first column "All in" pricing, 50% off decorating run charge for methods not included in "All in" pricing. No Less than minimum charge will apply. Available for all methods except labels. Full digitizing, set ups and deboss die costs will be applied.
Production time after approval	Standard lead times per method of decoration

PROOF AND ART CHARGES

Artwork charges	\$100/hour
Paper Proof (Allow two business days)	No charge for first proof (\$20 per revision)
Virtual Mock Up (Allow two business days)	\$20/each
Storyboards	\$150

SHIPPING CHARGES

Shipping	If a ship method is not specified, Trimark will use their own judgement in selecting carrier and method in order to meet your deadline date. Trimark cannot guarantee method of shipment. If you provide Trimark with a third party account number for shipping, or designate a specific carrier, you assume responsibility for the shipment from the time the order is ready for pick up.
Drop/Split Shipments	\$10 each location
Custom Non Standard Packing	\$10 per box

DECORATED ORDERS LESS THAN MINIMUMS & ORDER CANCELLATIONS

Decorated Orders Less Than Minimums	Add \$100 per order.
Cancellations	If production has begun, customers will be responsible for all normal costs on work completed including garment and decorating costs.

OTHER CHARGES

Folding and Polybagging	No Charge
Attach customer supplied tags	\$1.00 each
Attach customer barcode labels	\$1.00 each
Rush Charge if outside published timelines	\$100 / per order

STANDARD COLOURS & PMS MATCHING

PMS Match	If order specifies "closest to PMS colour", factory will use closest PMS colour from the Standard PMS Colour chart.
Embroidery Colours	Trimark utilizes Isacord thread for all embroidery orders.

***Order must be submitted complete by 5 PM EST. All orders submitted after 5 PM will be considered received on the next business day. Allow one additional business day for all proofs that require digitizing. All production lead times based on one standard location and additional time may be required for additional locations or nonstandard locations.**

Additional location run charges shown on 2AB2C. All other charges shown on an (A). Prices subject to change without notice.